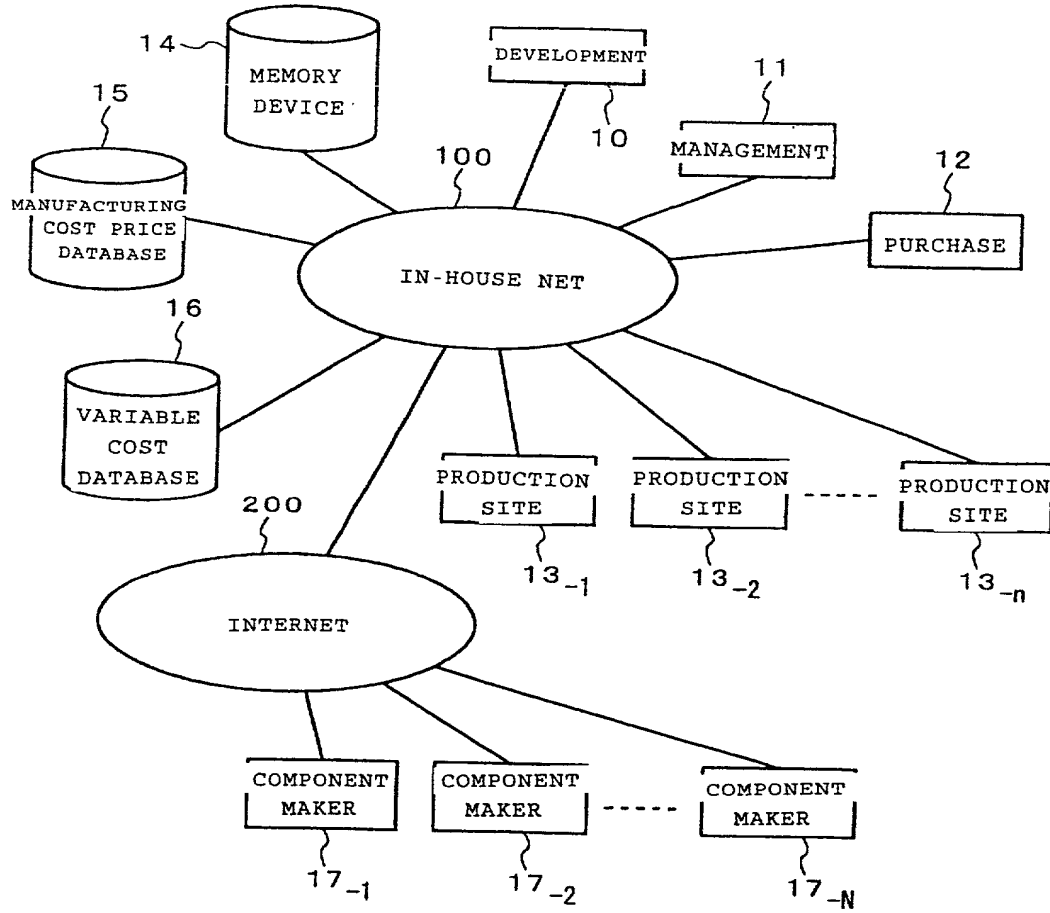


FIG. 1



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FIG. 2

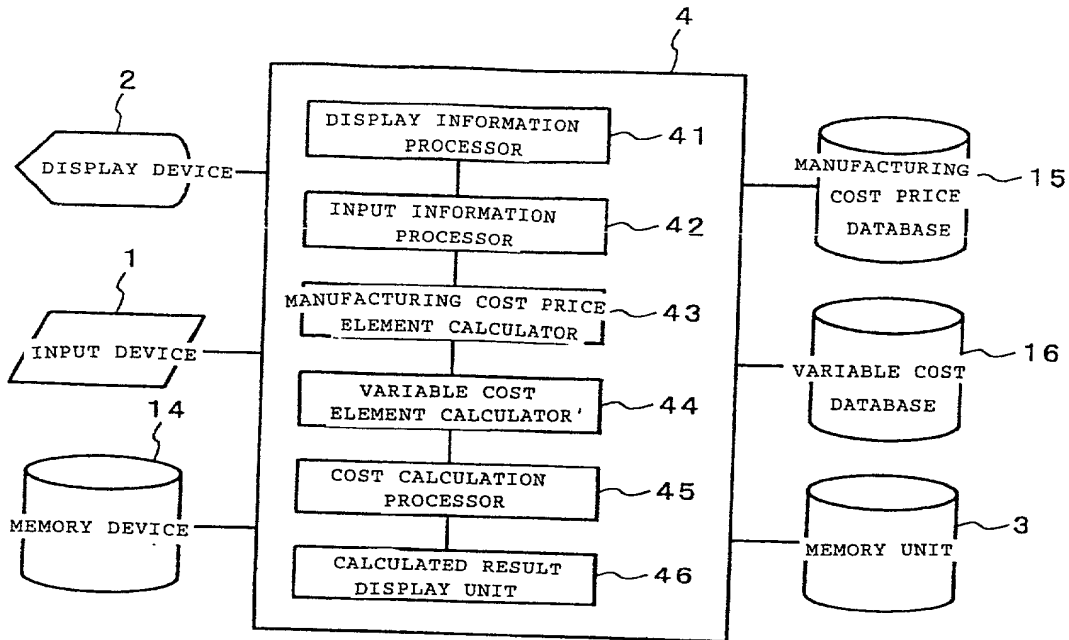


FIG. 3

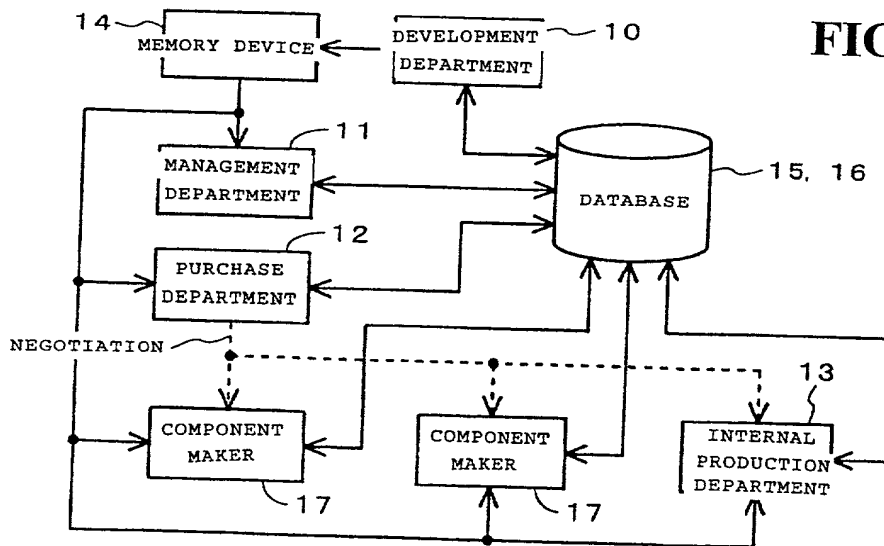
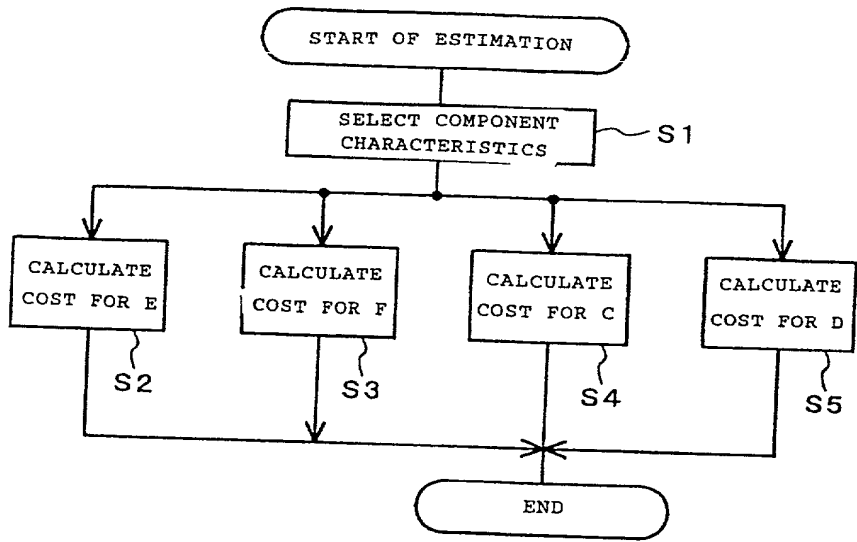


FIG. 4



SEQUENTIAL PROCESS

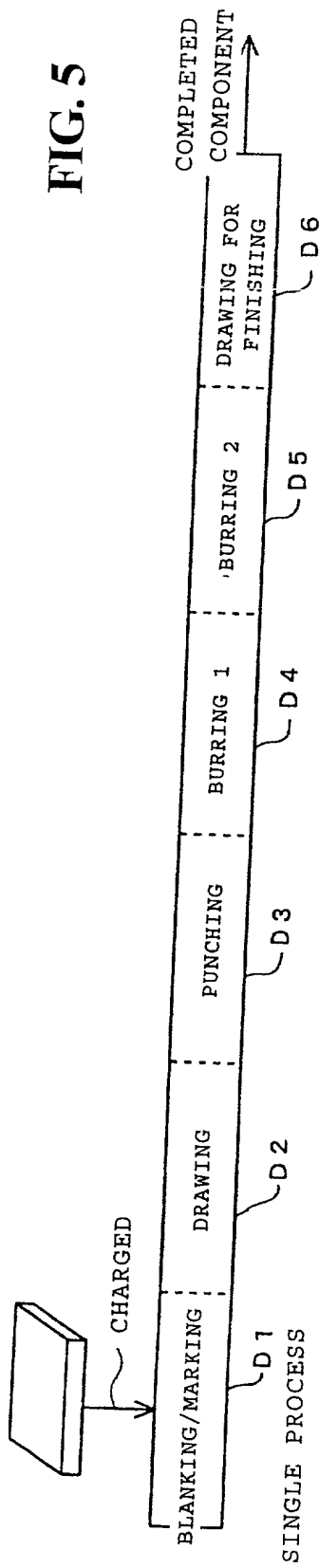
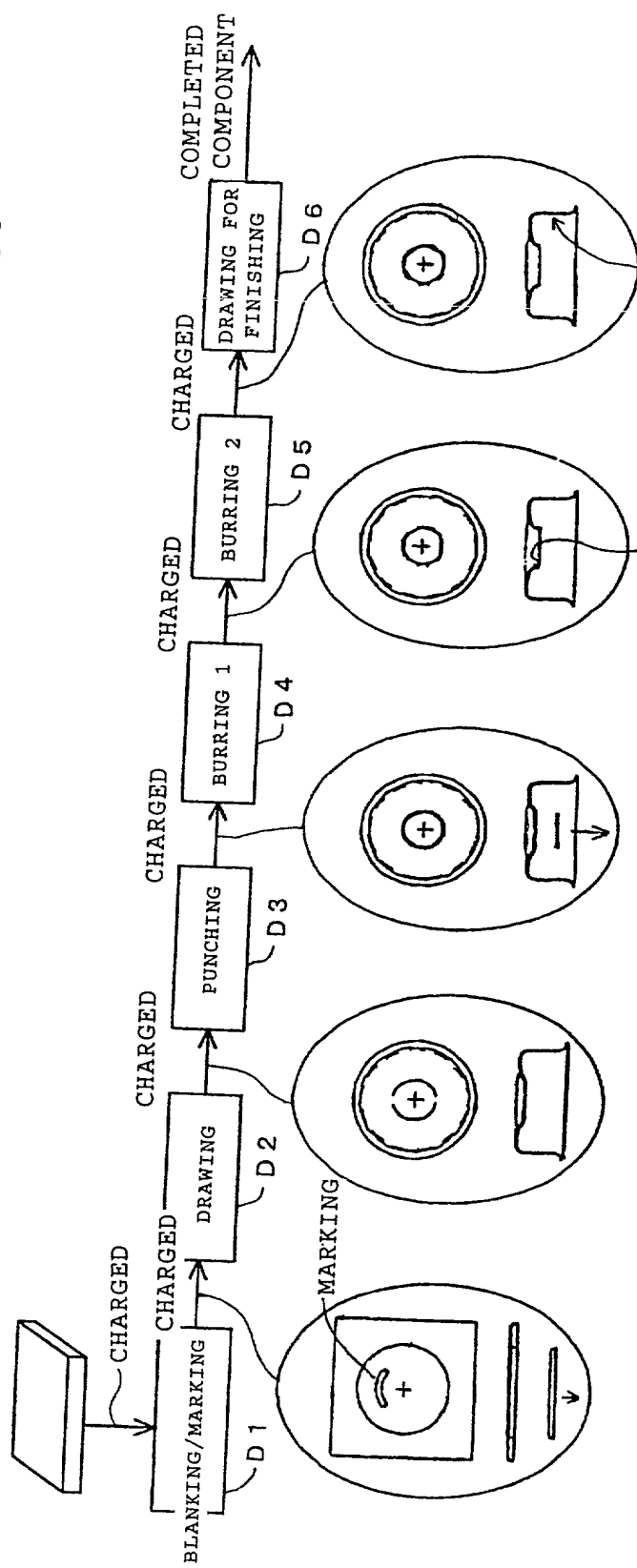
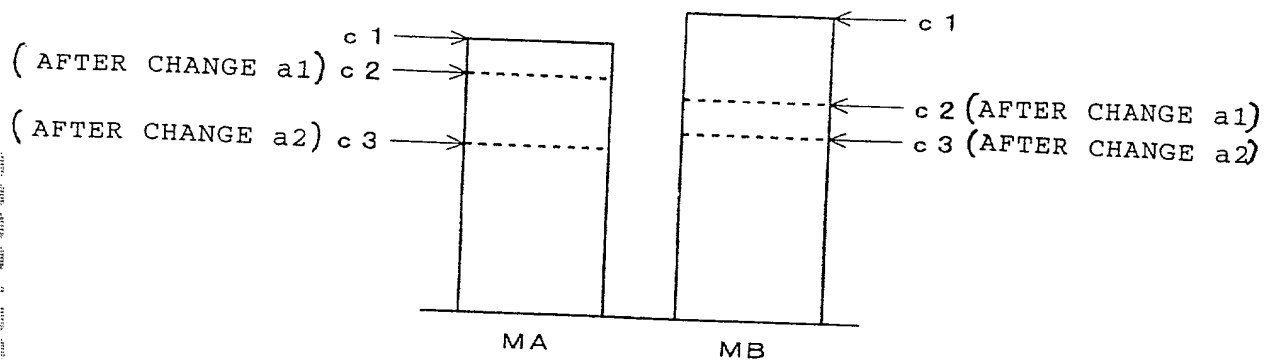


FIG. 5



FINISHING OF INNER CIRCUMFERENTIAL SURFACE OF BOSS
FINISHING OF INNER CIRCUMFERENTIAL SURFACE OF HUB

FIG. 6



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